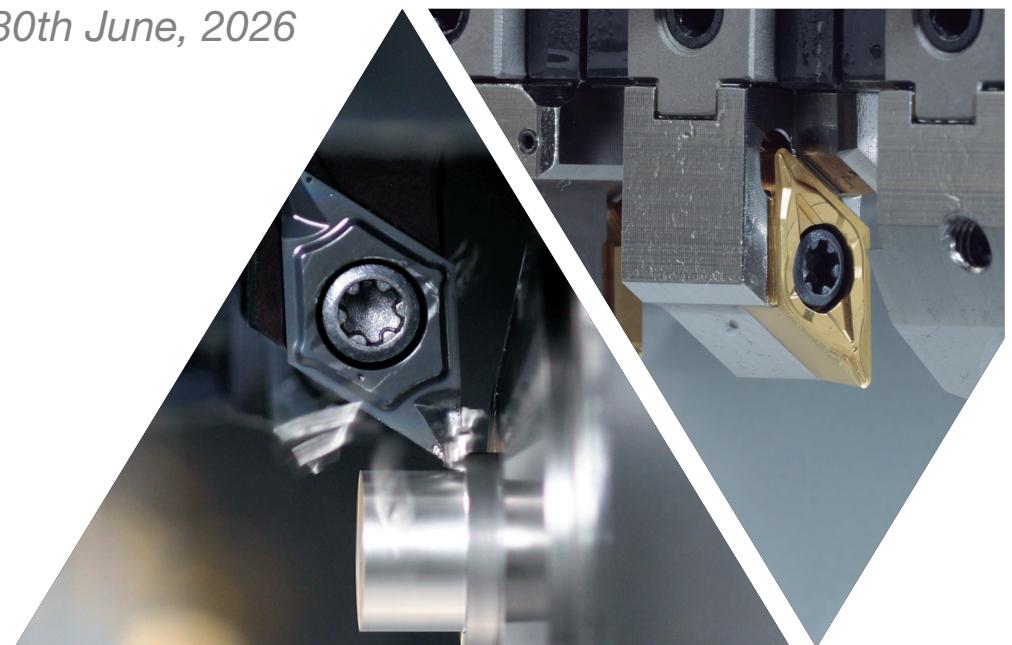




PROMOTIONS

Valid from 1st January to 30th June, 2026

1st half
2026



T6200 SERIES

Valid from 1st January to 30th June, 2026



HIGH-PERFORMANCE GRADE SERIES FOR STAINLESS STEEL TURNING

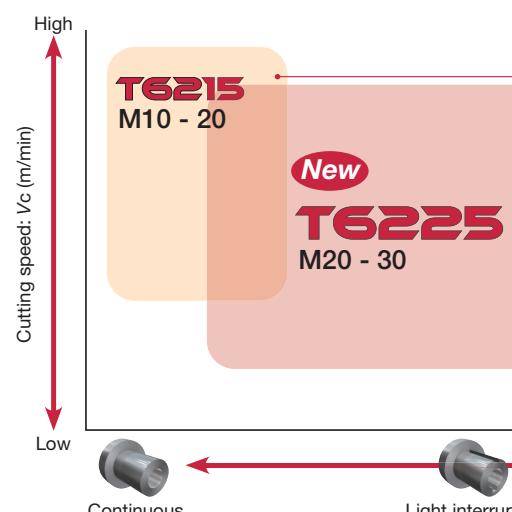
T6215 and **T6225** feature a thick, high-adhesion Al_2O_3 coating with a hardened outer layer, delivering superior wear resistance and long tool life

**BUY 30 inserts
AND
GET 10 corresponding
inserts**

**FREE
of charge!**

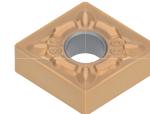
Inserts:
ISO type

M Stainless steel



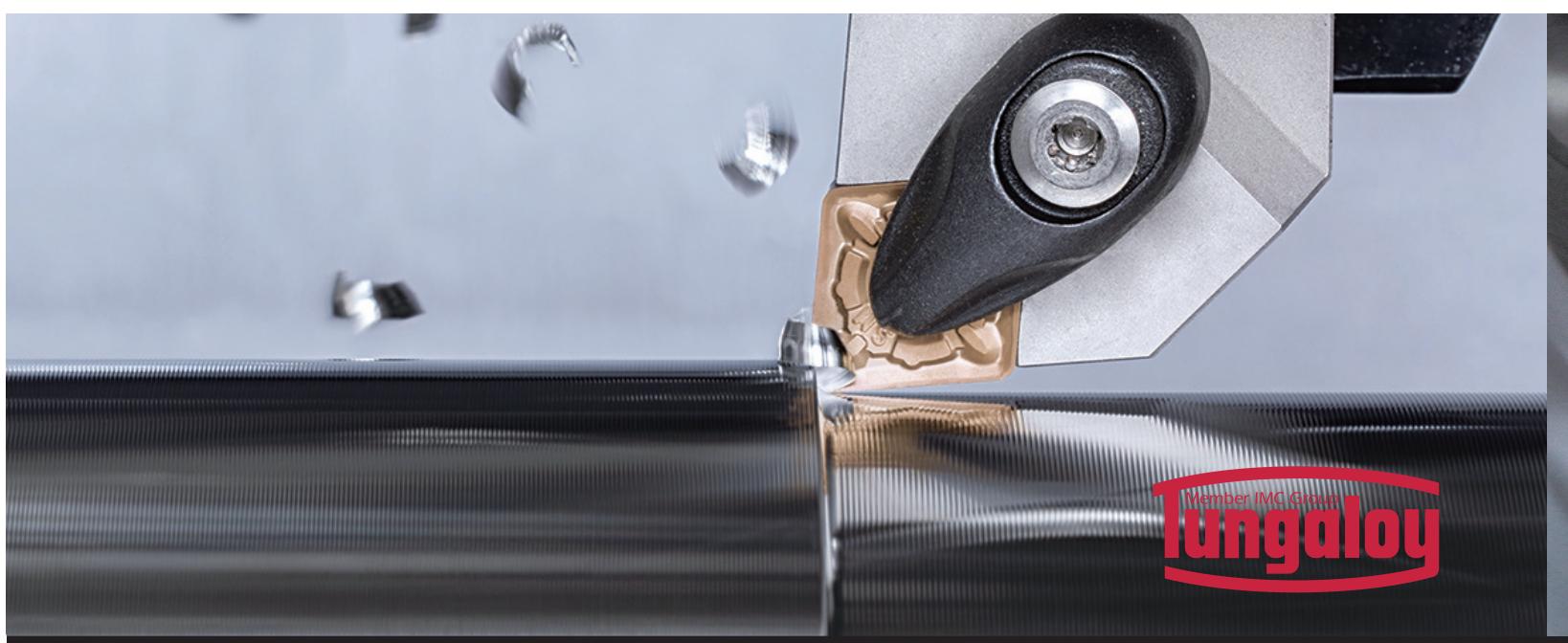
T6215

A CVD-coated grade suited for high speed cutting. Demonstrates superior wear resistance during continuous cutting.



New
T6225

Versatile CVD grade covering from continuous to light interrupted cutting. Provides excellent wear resistance in the medium cutting range.



Member IMC Group
Tungaloy

BM05M/SBN30/BX4015

Valid from 1st January to 30th June, 2026



HIGH-PRODUCTIVITY CBN GRADES FOR MULTIPLE MACHINING MATERIALS

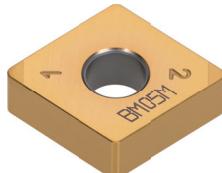
BM05M coated CBN grade for high speed continuous cuts of hardened steel parts

BX4015 CBN grade for sintered alloys

SBN30 CBN grade for high speed machining of cast iron

**BUY 8 inserts
AND
GET 2 corresponding
insert**

**FREE
of charge!**



BM05M

First-choice coated CBN grade for high-speed continuous cutting of hardened steel at speeds up to 350 m/min.

Inserts:

ISO type:
C, D, G, T, V, W

MiniForce-Turn:
DX, WX

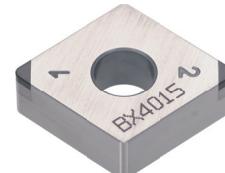


SBN30

Solid CBN grade for high-speed cast iron machining, offering deep cuts, high feeds, and exceptional wear and fracture resistance.

Inserts:

ISO type:
C, R, S



BX4015

CBN grade for sintered alloys, delivering excellent performance in continuous to light-interrupted cuts.

Inserts:

ISO type:
C, D, T, V



Member IMC Group
Tungaloy



Valid from 1st January to 30th June, 2026



SUPERB STABILITY AND PRODUCTIVITY IN DEEP FACE GROOVING OPERATIONS

Newly designed insert profile ensures unobstructed chip flow and consistent chip evacuation.

**BUY 20 inserts
AND
GET 1 adapter**

**FREE
of charge!**

**BUY 20 inserts
AND
GET 1 CHP holder at**

**50 %
additional
discount!**



Inserts (Grades AH7025, AH6235):

QGM, QGS and QTX

CW = 3, 4 and 5 mm

Max. grooving depths for face grooving

CDX = 42 mm

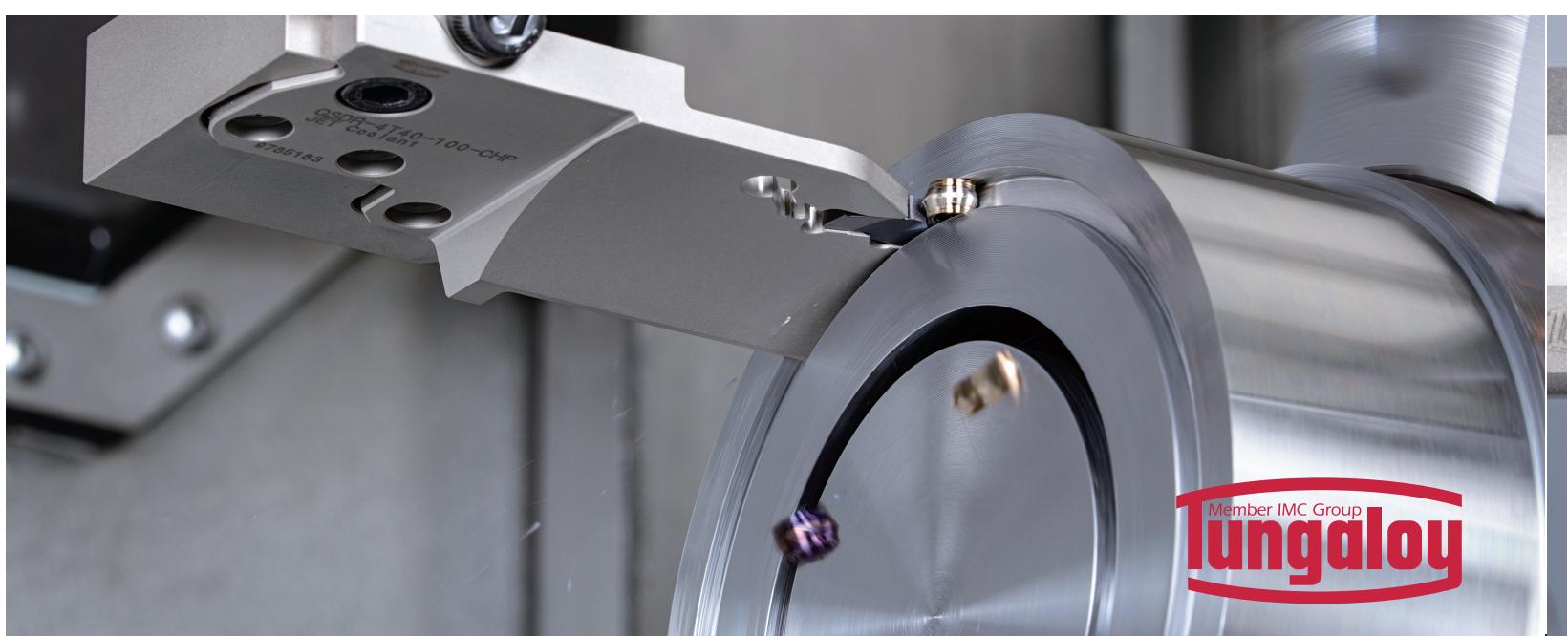
Adapters:

QSDR/L-CHP... Face grooving adapter
(for CW = 3,4,5, CDX = 26 - 42 mm)

Holders for adapters:

QHSL/L-CHP

QHTR/L-CHP



TETRAMCUT

Valid from 1st January to 30th June, 2026

TUNGALOY
ADD FORCE GROOVE
ACCELERATED PARTING AND GROOVING

INNOVATIVE 4-CUTTING-EDGE TOOLS FOR FACE GROOVING IN MINIATURE MACHINING

Unique clamping design ensures high rigidity, excellent repeatability, and outstanding productivity.

**BUY 10 inserts
AND
GET 1 corresponding
toolholder at**

**60 %
additional
discount!**

Inserts (Grades SH7025,
SH725):
TCF18

Toolholders:
JS-STCFL
STCFVR



TCF18

CW = 0.5 - 2.5 mm

Max. grooving depth: 3 mm

Minimum grooving diameter: ø6 mm





Valid from 1st January to 30th June, 2026



DEEP FACE GROOVING OF UP TO 10 MM DAXN AND UP TO 9 MM GROOVE DEPTH IS POSSIBLE

Extremely rigid insert clamping ensures tool stability during deep face grooving operations. Sharp cutting edge, combined with SH7025, the latest PVD grade, provides long tool life and superior surface quality.

**BUY 10 inserts
AND
GET 1 corresponding
toolholder**

**FREE
of charge!**

Inserts (Grade SH7025):

MFGR...

Toolholder:

A-MFR10...



MFGR10



Member IMC Group
Tungaloy

TUNGMEISTER

Valid from 1st January to 30th June, 2026

TUNGALOY **FORCE**
ADD MILL
ACCELERATED MILLING

MORE THAN 13,000 POSSIBLE COMBINATIONS

Easy and accurate head-holder coupling provides reduced tool change time and high accuracy of cutting point repeatability

BUY 6 heads

AND

GET 1 steel or carbide shank at

**60 %
additional
discount!**

Heads (Grade: AH715, AH725, AH750, GH730, KS15F):

Square heads: **VEH, VEE, VED**

Face mills: **VFM**

High-feed: **VFX**

Ball: **VBB, VBD, VBE**

Radius: **VRB, VRC, VRD**

Barrel: **VBO**

Bull nose: **VBN**

Lens: **VBL**

Chamfering: **VCA, VCW, VCR**

Chamfering and spot drill: **VCP, VDS**

Center drill: **VDP**

Counterboring: **VGC**

Multi-function: **VVFH**

Slotting: **VST, VTB**

Threading: **VMT, VTR**

Shanks:

Steel, Carbide, ER collet type



Member IMC Group
Tungaloy

HIGH FEED MILLING CUTTERS WITH SIX CUTTING EDGE INSERTS

The cutter's small entry angle ensures smooth material access, perfect for long reach applications

BUY 10 inserts per pocket up to max 50 inserts
AND
GET 1 cutter

FREE
of charge!

Inserts (Grades: AH3225, AH3135, AH130, AH8015):

WXMU03-MM/ML/MS
WXMU06-MM



WXMU03-MM/ML/MS
Double-sided, 6-edged insert
APMX = 1 mm



WXMU06-MM
Double-sided, 6-edged insert
APMX = 1.5 mm

Cutter bodies:

Bore type:

TXWX03

DCX = ø40 – ø80 mm

TXWX06

DCX = ø40 – ø80 mm



Shank type:

EXWX03...

DCX = ø16 – ø40 mm

Modular type:

HWXW03

DCX = ø16 – ø40 mm



Member IMC Group
Tungaloy

TUNG-TRI

Valid from 1st January to 30th June, 2026

TUNGALOY FORCE ADDFMILL
ACCELERATED MILLING

COMPLETE SOLUTION FOR SHOULDER MILLING WITH OUTSTANDING PERFORMANCE AND COST-EFFECTIVE INSERTS

Economical shoulder milling cutter with 3 cutting edged insert with wide range of sizes, grades and diameters

BUY 10 inserts per pocket up to max 50 inserts
AND
GET 1 cutter

FREE
of charge!

Limited up to diameter 125 mm

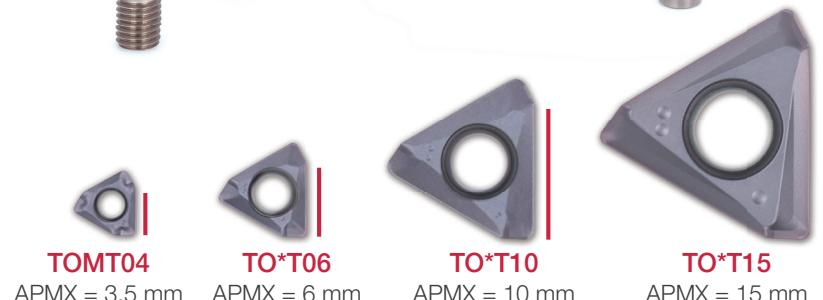
Inserts (Grade: T1215, KS05F, DS2005, T3225, AH8015, AH3135, AH3225, AH120):
TO*T04/06/10/15 - MJ/MM/AJ/NMJ

Cutter bodies:

Bore type:
TPA06/10/15
DC = \varnothing 32 – \varnothing 125 mm

Shank type:
EPA04/06/10/15
DC = \varnothing 8 – \varnothing 50 mm

Modular type:
HPA06/10-M
DCX = \varnothing 16 – \varnothing 32 mm



Member IMC Group
Tungaloy



Valid from 1st January to 30th June, 2026



EXCHANGEABLE HEAD DRILL SYSTEM FOR SUPERIOR DRILLING PERFORMANCE AND LONG TOOL LIFE

Quick drill tip change for reduced machine downtime.

Tool inventory and management costs are significantly reduced as there is no need for regrinding.

BUY 4 drill heads

AND

GET 1 drill body at

1.5xD - 3.5xD and Modular type

50 %

*additional
discount!*

BUY 6 drill heads

AND

GET 1 drill body at

5xD and 6xD

50 %

*additional
discount!*

BUY 8 drill heads

AND

GET 1 drill body at

up to 8xD

50 %

*additional
discount!*

Drill heads (Grades: AH725, AH9130, KS15F):

DMP, DMC, DMF, DMH, DMN, DMM

Drill bodies:

TID-F (1.5xD, 3xD, 5xD, 8xD)

TID-R (2xD, 3.5xD, 6xD, 8xD)

TIDC (3xD, 5xD)



DRILLMEISTER

Valid from 1st January to 30th June, 2026



DRILL HEADS LINEUP



DMP

Drill dia.:
 $\varnothing 6 - \varnothing 25.9$ mm

General purpose drilling head ideal for various drilling applications



DMC

Drill dia.:
 $\varnothing 6 - \varnothing 25.9$ mm

High-precision head with double margin and self-centering edge



DMF

Drill dia.:
 $\varnothing 6 - \varnothing 25.9$ mm

180° flat edges for counterboring and flat bottoms



DMH

Drill dia.:
 $\varnothing 6 - \varnothing 25.9$ mm

General purpose head with enhanced cutting edge



DMN

Drill dia.:
 $\varnothing 6.8 - \varnothing 19.5$ mm

Drill head with sharp edges for non-ferrous materials



DMM

Drill dia.:
 $\varnothing 10 - \varnothing 19.9$ mm

General purpose drilling head for stainless steel materials

DRILL BODIES LINEUP



TIDC

Drill dia.:
 $\varnothing 7.5 - \varnothing 19.9$ mm
3xD and 5xD



TID-F

Drill dia.:
 $\varnothing 6 - \varnothing 25.9$ mm
1.5xD, 3xD, 5xD, 8xD



TID-R / TID-R-E

Drill dia.:
 $\varnothing 6 - \varnothing 19.9$ mm
2xD, 3.5xD, 6xD, 8xD

MODULAR DRILL BODIES LINEUP

video



TID-M

Drill dia.:
 $\varnothing 6 - \varnothing 18.9$ mm
2xD and 3xD

TungFlex connection



TID-S

Drill dia.:
 $\varnothing 6.5 - \varnothing 10.9$ mm
2xD

TungMeister connection

video



TID-L-A-M

Drill dia.:
 $\varnothing 6.5 - \varnothing 16.9$ mm
TungFlex connection
drilling+chamfering /
pre-thread drilling

TMV Chipbreaker Series

Valid from 1st January to 30th June, 2026

NTK
TURNING & MINIATURE

OUTSTANDING CHIPBREAKER FOR CONVENTIONAL AND VIBRATION MACHINING

Advanced chipbreaker design for reliable performance & longer tool life

BUY 30 inserts

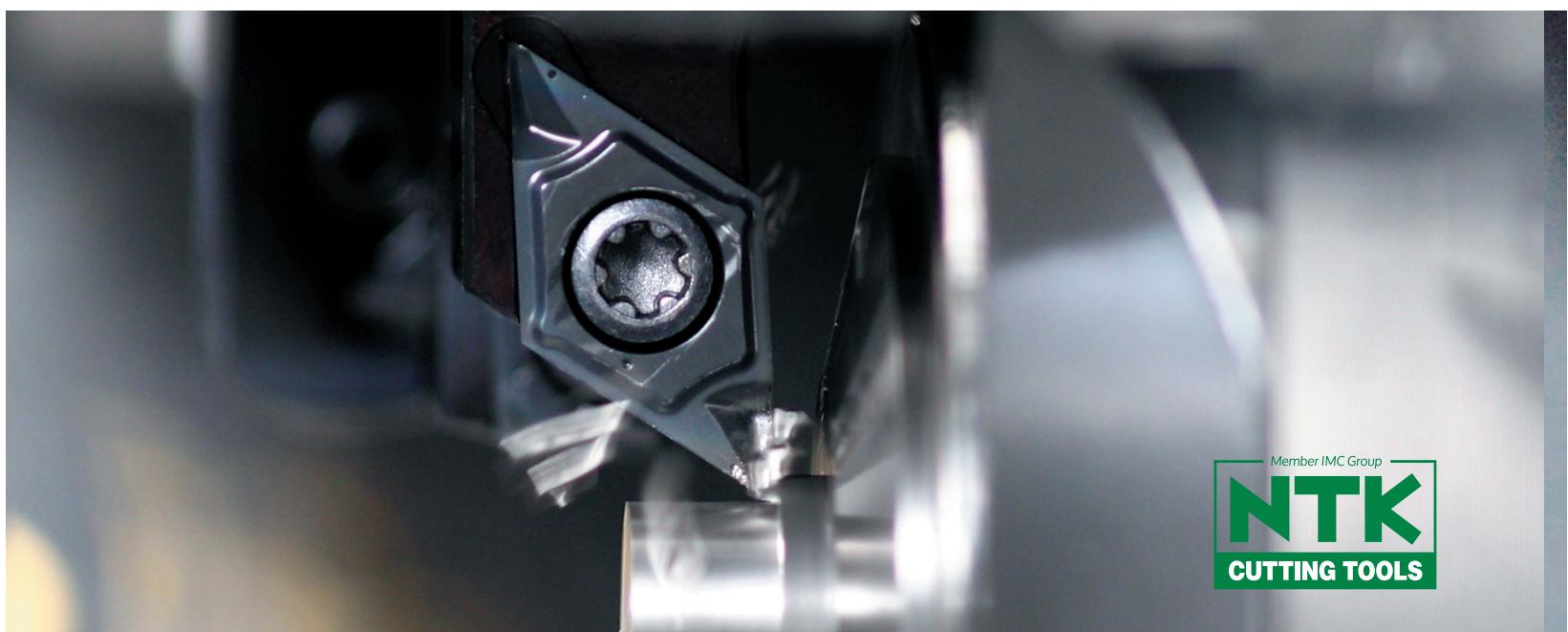
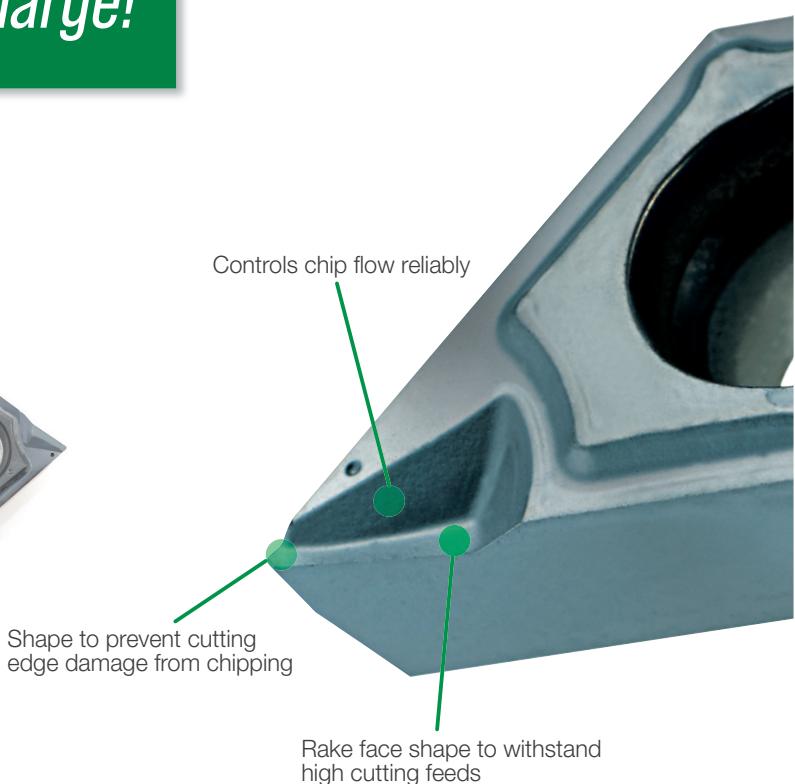
AND

GET 10 corresponding inserts

FREE
of charge!

Inserts (Grades DM4, TM4, ST4 and NTK650):

DCGT, DCGT-WP, TNMG, CCGT, VCGT



Member IMC Group
NTK
CUTTING TOOLS

YL Chipbreaker Series

Valid from 1st January to 30th June, 2026

NTK
TURNING & MINIATURE

FIRST RECOMMENDATION FOR FRONT TURNING OPERATIONS

Combination of sharpness, toughness, and chip control to handle an extremely wide range of cutting conditions

BUY 30 inserts

AND

**GET 10 corresponding
inserts**

**FREE
of charge!**

Inserts (Grades DM4, DT4, TM4, ST4, QM3 and NTK650):

DCGT, CCGT, VBGT, VCGT



Member of MC Group
NTK
CUTTING TOOLS

N-SWISS JOINT

Valid from 1st January to 30th June, 2026

NTK

TURNING & MINIATURE

QUICK-CHANGE MODULAR-TYPE TOOL SERIES FOR AUTOMATIC LATHES

Multiple heads compatible with a single shank, covering a broad range of applications.

BUY 1 modular head
and 10 inserts

AND

GET 1 corresponding
shank

FREE
of charge!

BUY 1 modular head
and 10 inserts

AND

GET 1 corresponding
modular head at

50 %
*additional
discount!*

Inserts (Grades NTK650, ST4, DM4,
DT4, QM3, TM4, VM1, ZM3):

ISO inserts

Modular heads (QC10, QC12, QC16):

Front turning: SDJC, SCLC, PTXN,
SVJC

Toolholders:

QC-1012-OH2

QC-1212-OH/OH2

QC-1216-OH/OH2

QC-1616-OH2



SCLC



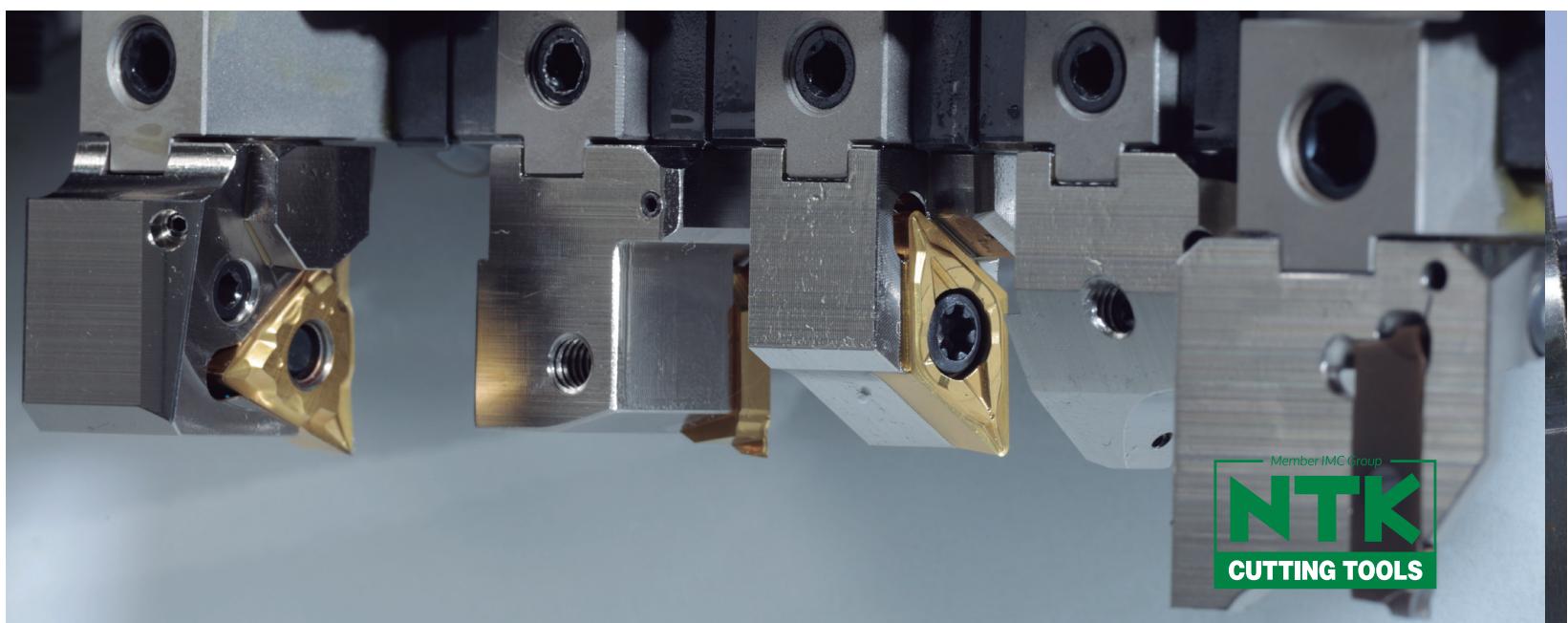
SDJC



PTXN



SVJC



DS-ACH Holder Series

Valid from 1st January to 30th June, 2026

NTK
TURNING & MINIATURE

DESIGNED TO EASILY ADJUST THE CUTTING EDGE HEIGHT IN MACHINES WITHOUT Y2 AXIS CAPABILITY

BUY 20 ISO inserts

AND

GET 1 corresponding toolholder at

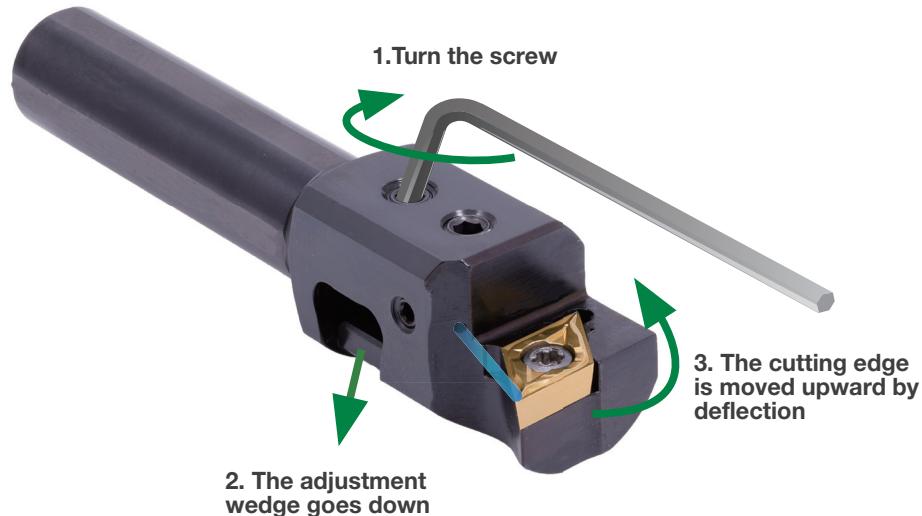
**50 %
additional
discount!**

Inserts (Grades 650, ST4, DM4, DT4, QM3, TM4, VM1, ZM3):

ISO inserts

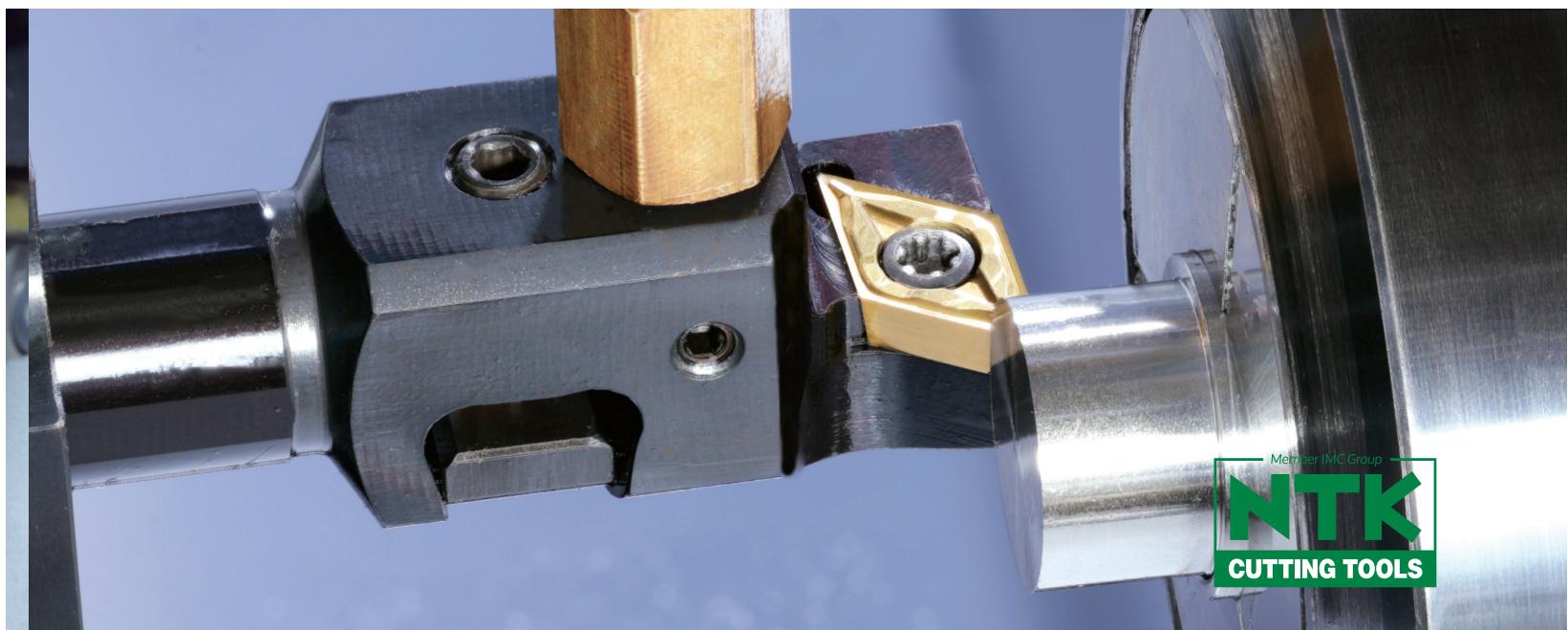
Toolholders:

DS-PTX-ACH-OH
DS-PTX-ACH
DS-SCL-ACH
DS-SDU-ACH-OH
DS-SDU-ACH
DS-SVVPN-ACH

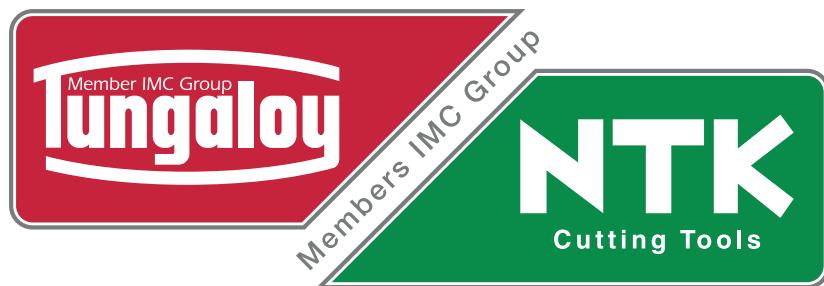


Range of centerline adjustment: 0 - 0.2 mm

Height adjustment of the cutting edge is done by turning a screw and bending the tip of the holder with a wedge mechanism. Patented holder design improves rigidity, compared to conventional holders, to eliminate vibration



Meinmer IMC Group
NTK
CUTTING TOOLS



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Iwaki 970-1144 Japan
tungaloy.com

2808 Iwazaki Komaki-City,
Aichi 485-8510, Japan
ntkcuttingtools.com

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Dec. 2025 (TJ)